



Achilles Aerospace Products, Inc.

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ACHILLES AEROSPACE PRODUCTS, INCORPORATED

QUALITY REQUIREMENTS

- AQR1)** Seller shall adhere to Purchase Order requirements and flow down to seller's sub tier sources, when such sources are used by seller for procurement of products for Achilles Aerospace Products.
- AQR2)** The supplier shall, as a minimum, maintain an accredited 3rd party registration to AS9100 if a manufacturer and AS9120 if a distributor. If a supplier has less than 50% Aerospace business then ISO9001 is acceptable.
- AQR3)** Seller shall make provision to allow Achilles Aerospace Products, Inc. or their customers, right of entry to any place necessary to determine and verify the quality of contracted work, records and material.
- AQR4)** Seller is required to notify Achilles Aerospace Products of changes in product or process definition and when required to obtain Achilles approval.
- AQR5)** Seller must ensure that all certifications (manufacturers Certificate of Conformance, Test Reports, Process Certs, Raw Material etc.) for a part is traceable to one another by either a lot number, heat number, job or work number or material P.O. number.
- AQR6)** Seller shall retain quality records for a minimum of 10 years. Parts identified as safety critical shall retain quality records for 30 years. Records shall be made available to Achilles Aerospace Products for review upon request.

- AQR7)** No known nonconformance shall be shipped to Achilles Aerospace Products without written permission from Achilles Quality. The product shall be held at the supplier pending instruction from Achilles. If nonconforming product is found by the supplier after shipment to Achilles the supplier shall notify Achilles within 48 hours of the discovery.
- AQR8)** All materials to be protected against handling damage, corrosion, the introduction of foreign object debris (FOD), deterioration, contamination or other spoilage at the supplier's plant, during transit and on receipt.
- AQR9)** Suppliers of Foreign Object Damage sensitive articles must establish procedures to control and eliminate FOD and/or contamination during manufacturing, assembly, test and inspection operations.
- AQR10)** Where applicable, each shipment made against this purchase order must contain a statement certifying that the material or supplies contain no metallic mercury or mercury compounds.
- AQR11)** If noted on purchase order, must comply with Preference for Domestic Specialty Metals as defined in the DFARS 252.225-7009. Refer to the DFARS clause located in the Government Websites for identification of specialty metals and list of qualifying countries.
- AQR12)** If noted on purchase order, 75% remaining shelf life required on any applicable products at time of delivery and must be visibly marked either on the part or the container with the expiration date.
- AQR13)** If noted on purchase order, documented first article report is required.